

Rockwell service letter

No. SL-AG-69

International

P.O. BOX 3090 ALBANY, GEORGIA 31706-3090 PHONE 229/883-1440 FAX 229/439-9790

Service Letter No. SL-AG-69
February 24, 1975

WING LEADING EDGE RIB RIVETS

EFFECTIVITY: MODEL S-2R, SERIAL NO'S 1416R THRU 2155R
5000R THRU 5010R.

REASON FOR PUBLICATION: To provide instructions for replacing loose rivets and installing additional rivets on wing leading edge ribs.

COMPLIANCE: At owner's discretion.

NOTE

IF ANY PROBLEMS ARE ENCOUNTERED WHILE COMPLYING WITH THIS SERVICE LETTER, CONTACT ROCKWELL INTERNATIONAL, GENERAL AVIATION DIVISION, CUSTOMER SERVICE DEPARTMENT, BETHANY, OKLAHOMA 73008

APPROVAL: FAA DER Approved

INSTRUCTION:

- a. Remove and replace any loose existing rivets on wing leading edge ribs with CR2248-4 blind rivets (see Figure 1.).

NOTE

This should be done on only the very loose rivets.

- b. Using a No. 27 drill, drill and install CR2249-4 blind rivets, on upper and lower surface of wing leading edge ribs, mid-spaced between existing rivets (see Figure 1.).
- c. Using a No. 27 drill, drill and install additional CR2249-4 blind rivets on nose of wing leading edge ribs in area shown in Figure 1.

SUPPLY DATA: 1 ea. No. SL-AG-69 Service Letter

NOTE

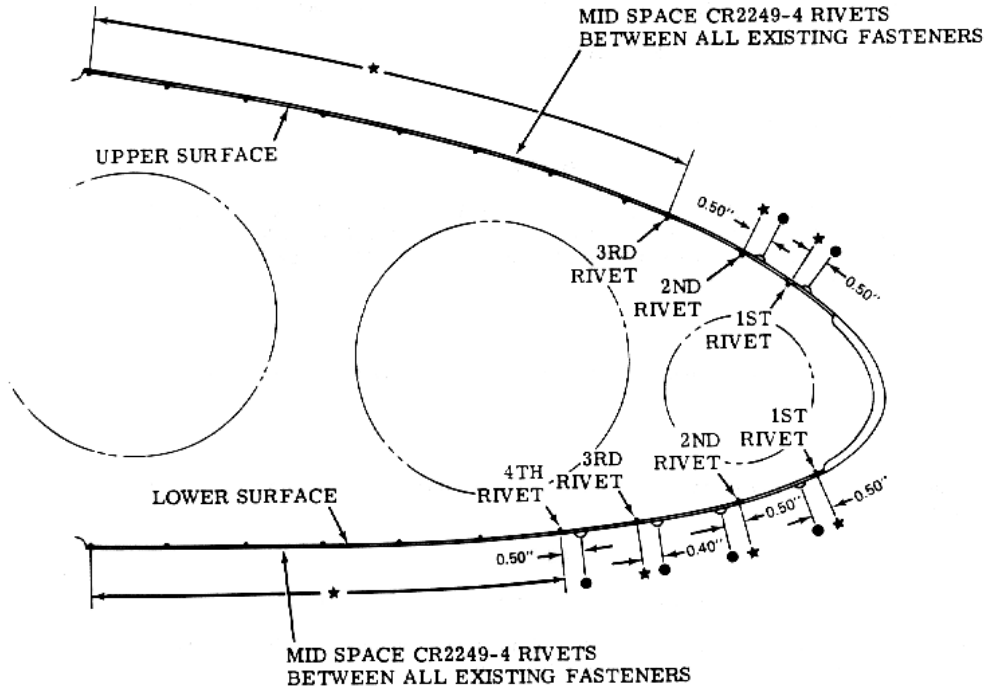
Blind rivets may be purchased locally.

ELECTRICAL LOAD: Not Applicable

WEIGHT AND BALANCE: Not Applicable

RECORD COMPLIANCE: Make appropriate entry in airplane maintenance records as follows:

Service Letter NO. SL-AG-69 dated February 24, 1975, entitled "Wing Leading Edge Rivets", accomplished
(date) _____.



NOTE

TYPICAL FOR ALL
LEADING EDGE RIBS

★ EXISTING RIVETS
● ADDED RIVETS

Figure 1.